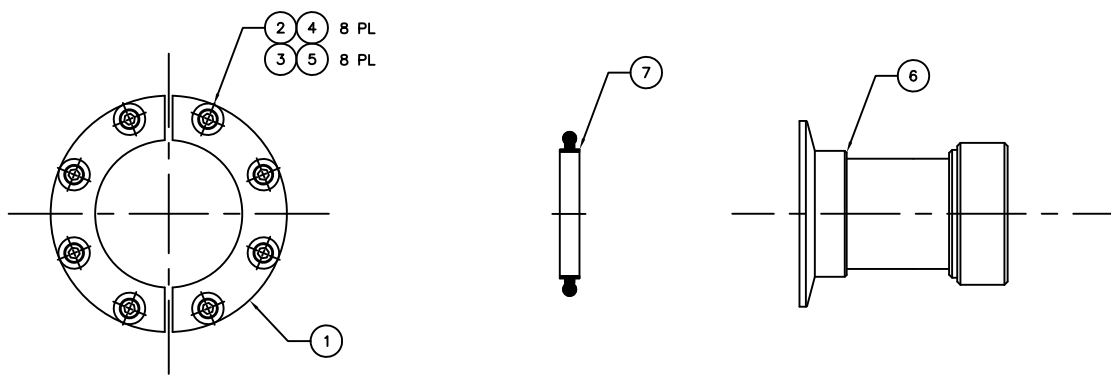


NOTES: UNLESS OTHERWISE SPECIFIED

1. INTERPRET DRAWING IAW THE GLOBAL PROFESSIONAL PUBLICATIONS "DRAWING REQUIREMENTS MANUAL", EIGHTH EDITION.
2. INTERPRET DIMENSIONS AND TOLERANCES IAW ANSI Y14.5M - 1982.
3. INTERPRET ABBREVIATIONS IAW MIL-STD-12.

ZONE		REV	DESCRIPTION	DATE	APPROVED
-		-	INITIAL RELEASE	150107	



KIT DRAWING

QTY	ASSEMBLY	CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO
1	1	00000100-4		KF-50 CENTERING RING, VITON O-RING	304 CRES		7
1	1	00002861		KF-50 TO 1.5" OD TUBE ADAPTOR	304 CRES		6
8		00000516-3		WASHER, FLAT M5	304 CRES		5
8		00000070-65		SOC HD CAP SCREW, M5 X 0.8 X 16	304 CRES		4
	8	00000061-1		WASHER, FLAT #10	304 CRES		3
	8	00000040-104		SOC HD CAP SCREW, .190-32UNC-2A X .625 LG	304 CRES		2
1	1	00000562-4		BULKHEAD CLAMP SET	6061AL		1
-2	-1						

QUANTITY PER ASSEMBLY		CAGE CODE	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ZONE	ITEM NO
PARTS LIST							
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN DECIMALS INCHES UNLESS OTHERWISE SPECIFIED</small> <small>DATE: JUL 2, 2008</small> <small>DESIGNED BY: J. MILLER</small> <small>APPROVED BY: J. MILLER</small> <small>UNLESS OTHERWISE SPECIFIED USE</small>				<small>THIS DRAWING CONTAINS PROPRIETARY INFORMATION AND ANY REPRODUCTION, MITIGATION OR USE OF THIS DRAWING WITHOUT WRITTEN PERMISSION FROM MATERIALS SCIENCE, INC. IS EXPRESSLY PROHIBITED.</small>		MATERIALS SCIENCE, INC. <small>Vacuum and Thin Film Technology</small> <small>msc/msci.com</small>	
<small>FRONT</small> NEXT ASSEMBLY USED ON				APPLICATION DO NOT SCALE DRAWING		SCALE: 1/1 IN. SHEET 1 OF 1	

00002859